Technical Notes

apple

Appocoat Sparkle Full Gloss - 5005

Date - 06/08/2020-001

Category - Top Coat

Description

Single pack sparkle finish based on fast drying alkyd resin.



Recommended Use

This product is recommend to use as automotive refinish. It can be applied on machineries also.

Technical Data

Color	All Sparkle Colour
Finish	Glossy metallic sparkle
Volume solid	32 <u>+</u> 3%
Theoretical Coverage	12.8 - 16.0 sq. mt/ltr.
Recommended DFT	20-25µ
Flash Point	Above 22°C
Drying time	Surface dry - 40 min
	Handle able - 5 hrs
Mixing ratio	NA
Over Coatability (Before 72 Hours)	NA

Surface Preparation

The surface of steel should be cleaned to St-2/St-3. The surface should be absolutely dry, moisture and oil free before paint application.

Application Details

THINNER	9500
VOLUME OF THINNER	25 - 40%

Application Method

Clean all equipment thoroughly with suitable thinner. Add required thinner in paint & apply on the surface.

For Conventional Spray

Nozzle orifice	1.2 - 1.4 mm
Nozzle pressure	40 - 70 Psi

Additional Information

For further information, please go through MSDS of the product.

Notes

Check points before painting

- 1. Paint Validity should not be over.
- 2. All painting instruments should be cleaned.
- 3. Temperature should be between 12°C to 45°C.
- 4. Humidity should be less than 80%.
- 5. Desire DFT can be achieve by changing in thinner ratio.
- 6. Store paint in cool and dry place.

Health & Safety

This is a solvent-based paint so the required preventions should be taken to avoid inhalation of spray mist or vapor as well as contact between the wet paint and exposed skin or eyes.

Packing Size

1 Ltr , 4 Ltr & 20 Ltr

Limitation Of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the data of issuance but are subject to change without prior notice. We guarantee our product to conform specification contained herein. We make no other warranty or guarantee of any kind, express or implied including merchantability and fitness of particular purpose.



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