Technical Notes

apple

Apple Etch primer 1251

Date - 04/07/2024-001

Category - Base Coat

Description

Two pack PVB based primer. It gives excellent adhesion to galvanized surface.



Recommended Use

This product is recommended on galvanize or stainless steel surface to get batter adhesion to all other coats applied on it.

Technical Data

| Color | Yellow |
|----------------------|------------------------------------|
| Finish | Matt |
| Volume solid | 10% |
| Recommended DFT | 6 - 10 µ |
| Theoretical Coverage | 10 - 16.6 sq. mt/ltr. |
| Drying Time | Surface Dry 10 Min, Hard dry 8 hrs |
| Mixing Ratio | 1:1 |
| Over Coatability | Apple epoxy primers, intermediate |
| | and top coat, Apple PU paint, any |
| | solvent base paint are compatible. |

Surface Preparation

The surface should be absolutely dry, moisture and oil free before paint application.

Application Method

Clean all equipment thoroughly with thinner. Mix base & hardener as per given ratio & mix thoroughly, apply on the surface by conventional spray.

For Conventional Spray

| Nozzle orifice | 1.02 - 1.06 mm |
|-----------------|----------------|
| Nozzle pressure | 40 - 70 Psi |

AdditionalInformation

For further information, please go through MSDS of the product.

Notes

- Do not apply paint when temperature falls below 15°C or rises above 45°C and when relative humidity is above 85%, or during rain, fog or mist.
- Brush and Spray equipment should be cleaned with recommended thinner.
- 3. DFT variation can be seen/obtained change in application method/thinning ratio.
- Shelf life indicated is minimum of this product in sealed condition and it is subjected to re inspection thereafter.

Health & Safety

This is a solvent-based paint so the required preventions should be taken to avoid inhalation of spray mist or vapor as well as contact between the wet paint and exposed skin or eyes.

Packing Size

8 ltrs (Base: 4 ltrs & hardener: 4 ltrs)

40 ltrs (Base: 20 ltrs & hardener: 20 ltrs)

Limitation Of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the data of issuance but are subject to change without prior notice. We guarantee our product to conform specification contained herein. We make no other warranty or guarantee of any kind, express or implied including merchantability and fitness of particular purpose.

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AN ISO 9001: 2008
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