

Appostov AD Enamel 4004

Date - 25/06/2024-001

Category - Top Coat

Description

Single pack modified alkyd base air drying cum stoving paint is specially designed for barrels & drums.



Recommended Use

This product is recommended for the steel (MS) barrels & drums. It gives good gloss & is quick drying.

Technical Data

Color	All Standard Shade
Finish	Glossy
Volume solid	37 ± 3%
Recommended DFT	20-30µ
Theoretical Coverage	12.33 - 18.5 sq. mt./ltr.
Flash Point	Above 23°C
Drying Characteristics	Surface Dry Within 90 min (At 65% Humidity & Temperature 30°C Above)
Stoving Schedule	80°C - 10 Minute
Over Coatability (Before 72 Hours)	Same Paint

Surface Preparation

The surface of steel should be cleaned to St-2/St-3. The surface should be absolutely dry, moisture and oil free before paint application.

Application Details

THINNER	9700
VOLUME OF THINNER	15-25 %

Application Method

Clean all equipment thoroughly with suitable thinner. Add required thinner in paint & apply on the surface.

For Conventional Spray

Nozzle orifice	1.0 - 1.4 mm
Nozzle pressure	40 - 70 Psi

Additional Information

For further information, please go through MSDS of the product.

Notes

1. Do not apply paint when temperature falls below 15°C or rises above 45°C and when relative humidity is above 85%, or during rain, fog or mist.
2. Brush and spray equipment should be cleaned with recommended thinner.
3. DFT variation can be seen/obtained change in application method/thinning ratio.
4. Shelf life indicated is minimum of this product in sealed condition and it is subjected to re inspection thereafter.

Health & Safety

This is a solvent-based paint so the required preventions should be taken to avoid inhalation of spray mist or vapor as well as contact between the wet paint and exposed skin or eyes.

Packing Size

20 ltrs

Limitation Of Liability

To the best of our knowledge, the technical data in our literature are true and accurate at the date of issuance but are subject to change without prior notice. We guarantee our product to conform specification contained herein. We make no other warranty or guarantee of any kind, express or implied including merchantability and fitness of particular purpose.